



RE: DELTA 5 Safety Notification Replacement Campaign

Dear Valued Customer,

Daniel Defense is committed to the highest level of quality and safety. In keeping with that commitment, Daniel Defense is issuing a Safety Notification Replacement Campaign related to a condition identified with the firing pin cross pin in DELTA 5 Bolt-Action Rifles manufactured before September 20, 2019. **As a Company committed to the highest level of quality and safety, Daniel Defense will correct any and all potential conditions at no cost to the consumer as part of our 100% Satisfaction Guarantee.**

To ensure your customers receive DELTA 5 Rifles that meet the highest level of quality and safety, please check each DELTA 5 rifle in your inventory to see if it falls within the scope of this Safety Notification Replacement Campaign. To begin, follow the following link and enter the DELTA 5 Rifle's serial number in the serial number search box: [www.DanielDefense.com/Safety](http://www.DanielDefense.com/Safety). If you do not have access to the internet, please call (866) 554-GUNS for more information

**THIS IS AN IMPORTANT SAFETY NOTIFICATION REPLACEMENT CAMPAIGN AND SHOULD BE FOLLOWED BY ALL OWNERS OF DANIEL DEFENSE DELTA 5 BOLT-ACTION RIFLES.**

If a DELTA 5 Rifle falls under this Safety Notification Replacement Campaign, **IMMEDIATELY DISCONTINUE USE OF THE DELTA 5 RIFLE, POINT THE DELTA 5 RIFLE IN A SAFE DIRECTION, ACTIVATE THE SAFETY SELECTOR LEVER, CHECK AND VERIFY THE DELTA 5 RIFLE IS UNLOADED AND THAT THE CHAMBER IS EMPTY, IF IT IS NOT, REMOVE ANY CHAMBERED ROUND, REMOVE THE MAGAZINE AND THE BOLT ASSEMBLY AND FOLLOW THE BOLT ASSEMBLY CORRECTIVE ACTION PROCESS BELOW.**

If the DELTA 5 Rifle's serial number was not indicated to be within the scope of the Safety Notification Replacement Campaign you are not subject to this Safety Notification Replacement Campaign and do not need to do anything further.

If the DELTA 5 Rifle's serial number was indicated to be within the scope of this safety notification **DO NOT SELL OR USE THE DELTA 5 RIFLE(S)** and initiate the following corrective action process.





### **Bolt Assembly Corrective Action Process**

1. **DISCONTINUE USE OF THE DELTA 5 RIFLE.**
2. **POINT THE DELTA 5 RIFLE IN A SAFE DIRECTION, ACTIVATE THE SAFETY LEVER** and always follow the NRA Gun Safety Rules.
3. Lift the bolt assembly handle and retract to the rear.
4. Verify that the DELTA 5 rifle is unloaded and that the chamber is empty. If there is a round in the chamber, remove it.
5. If the detachable magazine is inserted, activate the magazine release and remove it.
6. Retract the bolt assembly just short of the bolt assembly stop located on the left of the receiver.
7. Remove the cheek riser from the DELTA 5 stock by loosening the cheek riser's thumb screw and removing the cheek riser upward and away from the DELTA 5 stock.
8. Depress the bolt assembly stop lever, and retract the bolt assembly clear of the receiver.
9. Fill out the Return Merchandise Authorization Form from [www.DanielDefense.com/Safety](http://www.DanielDefense.com/Safety). A Daniel Defense representative will contact you as soon as possible to provide you with shipping instructions, including a pre-paid and pre-addressed UPS shipping label, a box, tape, a packing sleeve and foam inserts.
10. Place the removed bolt assembly into the provided packing sleeve. Then place the packing sleeve with the removed bolt assembly in between the foam inserts and place into the provided box. Seal the box with the provided tape and place the pre-paid and pre-addressed UPS shipping label on the box.
11. Ship the bolt assembly to Daniel Defense using the pre-paid and pre-addressed UPS shipping label and box.
12. Daniel Defense will inspect and perform a corrective action on the bolt assembly in the most expeditious manner.
13. Once the inspection is complete and any necessary corrective action is taken, the bolt assembly will be shipped back to you and tracking information will be provided.

It is our goal to get the condition addressed and resolved as quickly as possible. Thank you for your understanding and support.

Thank you.

Marvin C. Daniel

